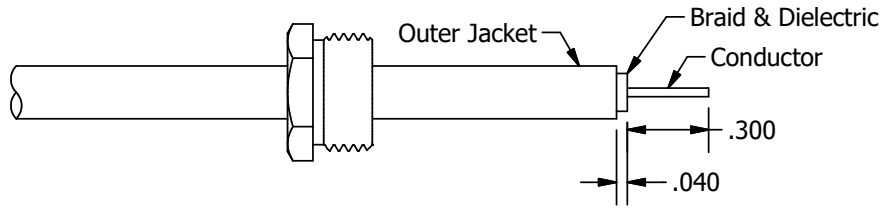
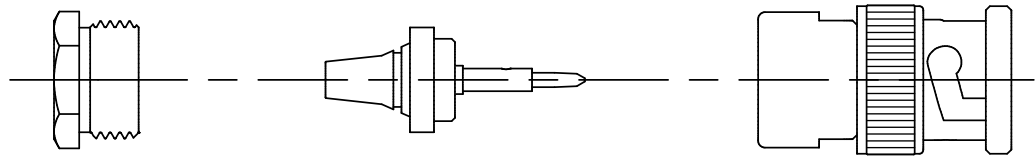


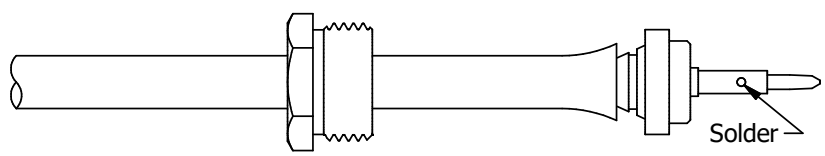


IMPORTANT

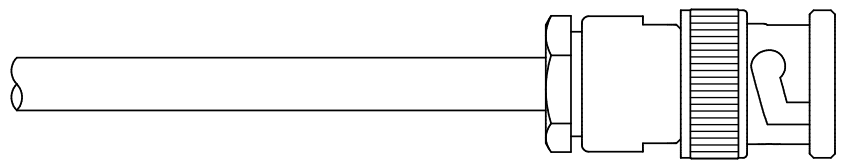
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Cleanly cut outer jacket, braid and dielectric (Primary insulation), exposing center conductor .300". Then, cut outer jacket .040" from braid and dielectric as shown.



Insert center conductor into contact assembly and force the edge of the tapered clamping sleeve BETWEEN the braid and the dielectric (Primary insulation). Dielectric and center conductor slide into tapered clamping sleeve while braid and outer jacket should well up on taper. Solder center conductor to contact



Insert contact sub-assembly into connector body, tighten cable nut into body (Torque: 25 to 30 Inch Pounds), compressing outer jacket into braid.

DR. AM	10/1/2020	TITLE	TED ASSEMBLIES
APPR. AM	10/1/2020		Speed Cut 4-10-102 4-10-107
 TED MANUFACTURING CORP.		ASSEMBLY INSTRUCTIONS	DWG NO. 700253

