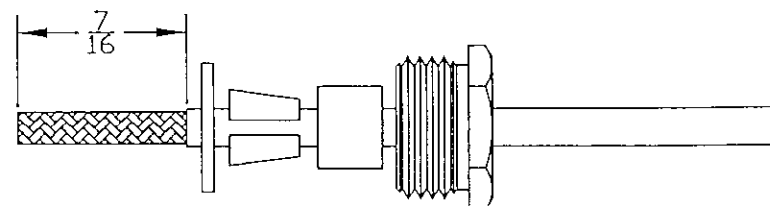
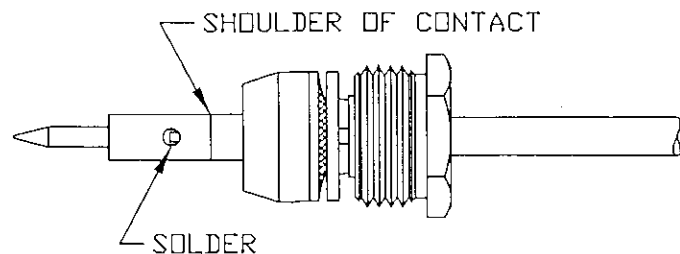


2. COMB OUT BRAID, TRIM INNER DIELECTRIC TO DIMENSION AND TIN THE CENTER CONDUCTOR. FOLD BACK BRAID AND TRIM FLUSH WITH WASHER, SLIDE SECONDED WASHER TIGHT AGAINST THE BRAID AND SLIDE GASKET ONTO DIELECTRIC OF CABLE AS SHOWN.



1. CUT CABLE OFF SQUARE ON END. DO NOT DEFORM. SLIDE NUT, BUSHING, CABLE CLAMP AND WASHER OVER CABLE AND PUSH BACK OUT OF WAY. CUT OUTER JACKET TO DIMENSION SHOWN.



3. SLIP INSULATOR OVER DIELECTRIC, SLIDE CONTACT ONTO CENTER CONDUCTOR UNTIL THE SHOULDER IS FLUSH WITH THE INSULATOR, PRESS FIRMLY IN PLACE AND SOLDER AS SHOWN. PUSH THE REMAINING PARTS FIRMLY AGAINST THE INSULATOR, INSERT THE ASSEMBLY INTO THE CONNECTOR BODY AND TIGHTEN CABLE NUT. (CABLE NUT NEED NOT TO BE TIGHTENED FLUSH WITH BODY) TURN CABLE NUT ONLY WHEN TIGHTENING. DO NOT ROTATE BODY OR CABLE. THREAD LOCKER IS PERMISSIBLE FOR CABLE NUT.

ASSEMBLY INSTRUCTIONS FOR PN-1620 & PN 1621

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