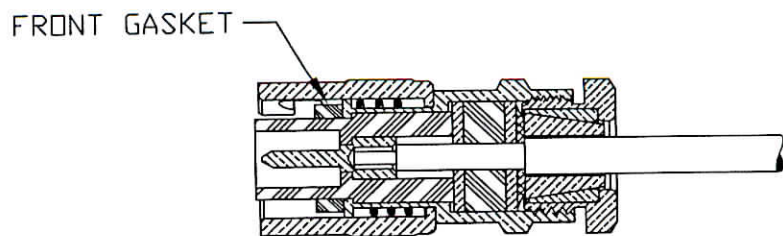
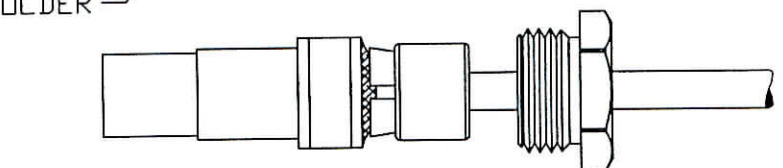
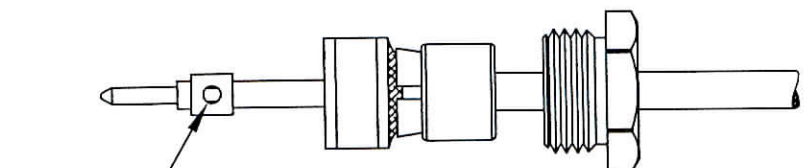
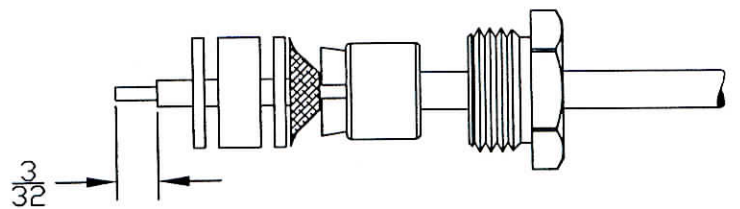
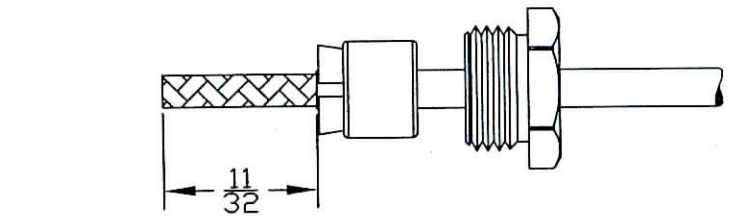


1. CUT CABLE OFF SQUARE. SLIDE CABLE NUT AND BUSHING OVER CABLE AND PUSH BACK OUT OF THE WAY. CUT JACKET TO DIMENSION SHOWN. POSITION BRAID CLAMPS FLUSH WITH END OF JACKET SLIDE BUSHING OVER TAPERED END OF CLAMPS. THIS PROCEDURE CLAMPS CABLE AND BRAID CLAMPS SECURELY.

2. COMB OUT BRAID. SLIP ON ONE METAL WASHER AND TRIM BRAID TO WASHER OD. SLIP ON GASKET AND OTHER WASHER. CUT DIELECTRIC AND STRIP FROM INNER CONDUCTOR TO DIMENSION SHOWN. TIN INNER CONDUCTOR.

3. SOLDER CONTACT FLUSH WITH DIELECTRIC. PLACE INSULATOR IN POSITION.

4. INSERT ASSEMBLY INTO CONNECTOR BODY AND TIGHTEN CABLE NUT. (CABLE NUT NOT BE TIGHTENED FLUSH WITH BODY) BE SURE ONLY CABLE NUT TURNS. DO NOT TWIST CABLE OR CONNECTOR BODY IN THIS OPERATION. WHEN FOR PLUG INSTALL FRONT GASKET AS SHOWN.



CABLE ASSEMBLY INSTRUCTIONS FOR TED DM CONNECTORS SHIELDED CABLES.

TED

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