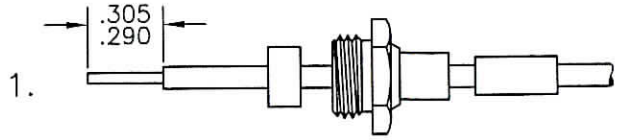
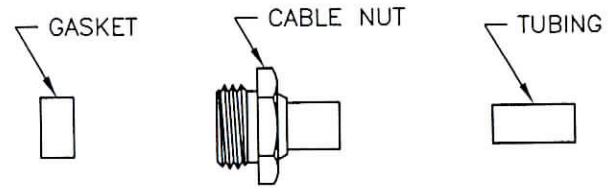
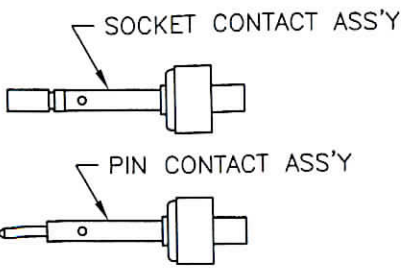
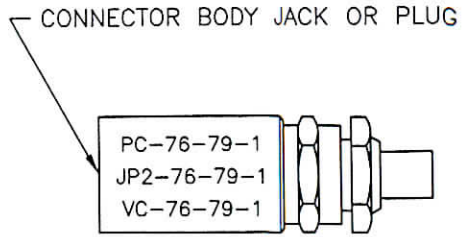
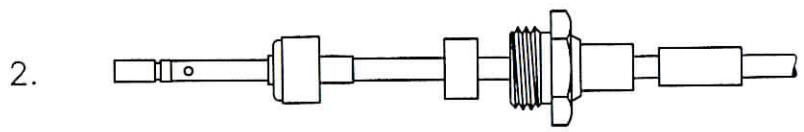


REVISIONS

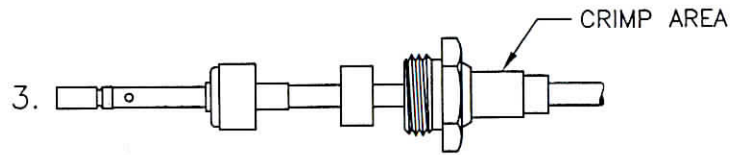
SYM.	DESCRIPTION	DATE	APPROVAL
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1. PLACE TUBING, CABLE NUT, AND GASKET OVER CABLE OUTER JACKET. TRIM CABLE TO DIMENSIONS SHOWN TO EXPOSED CENTER CONDUCTOR.

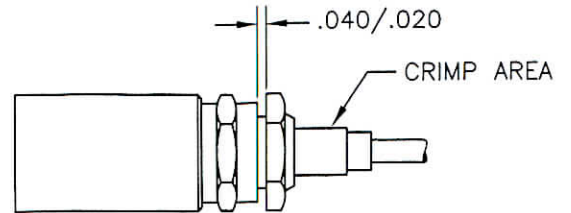


2. TWIST CENTER CONDUCTOR STRANDS. SLIDE CONTACT ASSEMBLY (PIN OR SOCKET) OVER INNER DIELECTRIC AND CENTER CONDUCTOR. MAKE CERTAIN CENTER CONDUCTOR IS VISIBLE THROUGH HOLE IN CONTACT.



3. MAKE CERTAIN CONTACT ASSEMBLY IS PUSHED ON CABLE AS FAR AS POSSIBLE. CRIMP BARREL WITH T & B HEX CRIMP TOOL ( WT 419 ) OR M22520/5-03 USING B-HEX. DIE ASSEMBLY. INSERT CONTACT END INTO CRIMP TOOL M22520/2-01 (SELECTOR AT NO. 7). MAKE CERTAIN CONTACT ASSEMBLY IS FLUSH WITH SURFACE OF CRIMPING TOOL; CRIMP.

INSERT FINISHED CABLE ASSEMBLY INTO CONNECTOR BODY. SLIDE GASKET AND CABLE NUT FORWARD AGAINST BACK END OF CONTACT ASSEMBLY AND TIGHTEN CABLE NUT TO DIMENSIONS SHOWN BELOW AND TORQUE TO 10 TO 12 INCH POUNDS. SLIDE TUBING INTO CABLE NUT CRIMP AREA AND CRIMP. USING T & B (WT-419) OR M25520/5-03 USING B-HEX. DIE ASSEMBLY.



CABLE DATA: .075/.065 OUTER JACKET  
#22 CENTER CONDUCTOR

<p><b>TITLE</b></p> <p>79" SERIES UNSHIELDED WIRE ASSEMBLY INSTRUCTIONS FOR EXTENDED CRIMP SERIES</p>	MAT'L	MAT'L SPEC.
	<p>TED MANUFACTURING. CORP.</p> <p>11415 JOHNSON DRIVE SHAWNEE, KANSAS</p>	
	<p><b>DWG. NO.</b></p> <p>70079-8</p>	<p>REV.</p> <p>C</p>