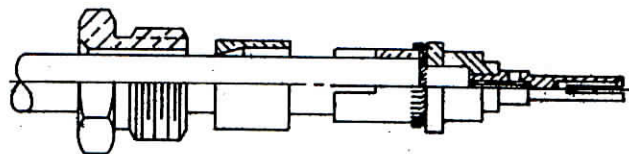
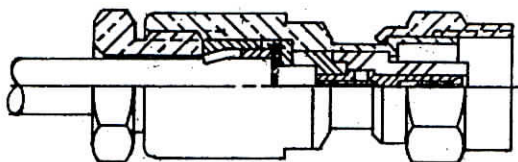


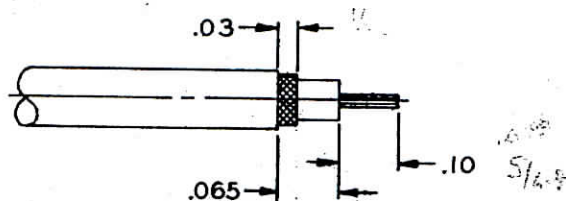
1. Cut cable to dimensions shown & tin conductor. Slide nut, bushing & braid clamp over outer jacket.



2. Place braid clamp even with edge of outer jacket, comb braid and roll over edge of clamp. Slip washer & captivator over dielectric & push against braid. Insert conductor into contact & solder. Shoulder of contact must be against captivator.



3. Insert assembly into connector body & tighten nut. (nut need not be flush with body.) Be sure only the nut turns & do not twist the cable during this operation.



DR. <i>ell</i>	DATE <i>6/27/62</i>
CK.	DATE
APPR.	DATE
APPR.	DATE
<b>CUSTOMER APPROVAL</b>	
APPR.	DATE
APPR.	DATE

## TITLE

### CABLE ASSEMBLY INSTRUCTIONS

8-10 CABLE PLUG  
ULTRA-MINIATURE SERIES

SCALE *NONE* PLATING AREA



**TED MANUFACTURING CORP.**

11415 JOHNSON DRIVE  
SHAWNEE, KANSAS

**DRAWING No.**

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