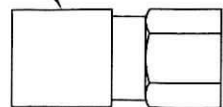


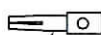
REVISIONS

SYM.	DESCRIPTION	DATE	APPROVAL
------	-------------	------	----------

CONNECTOR BODY

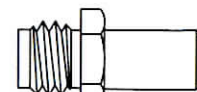


FRONT INSULATOR



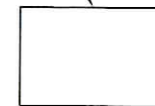
CONTACT

REAR INSULATOR

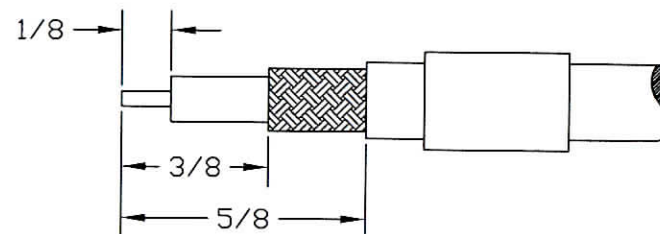


CLAMP NUT

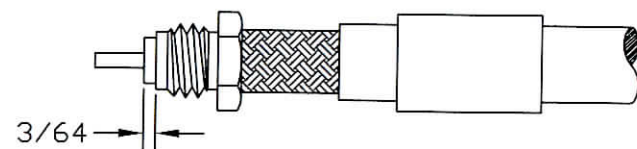
CRIMP SLEEVE



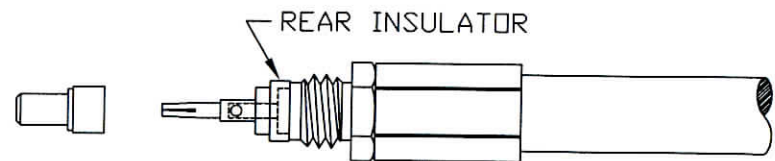
- Slide crimp sleeve over cable and trim to dimensions shown. Lightly tin center conductor.



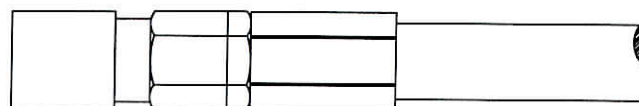
- Slide clamp nut over dielectric and under braid, so that the dielectric protrudes from the clamp nut to the dimension shown.



- Slide crimp sleeve forward until it butts against the clamp nut and crimp with the tool touching the nut.
Slide rear insulator over dielectric as shown.
Slide contact over center conductor, ensure that the contact butts against the rear insulator and solder.
Slide front insulator over contact and insert subassembly into connector body and tighten.



USE CRIMP TOOL'S:
M22520/5-35 (B-HEX) OR
DMC Y137 (B-HEX)



DWG. NO.
700242

REV.
A