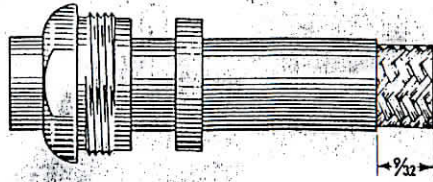


IMPORTANT

ANY INFORMATION SUPPLIED IN ANY WAY WHICH PERTAINS TO THIS PART SHALL BE TREATED AS PROPRIETARY AND ITS USE OR DISCLOSURE IN WHOLE OR PART FOR PURPOSES OTHER THAN DIRECT FULFILLMENT OF CONTRACTS WITH THIS COMPANY, WITHOUT ITS WRITTEN CONSENT IS PROHIBITED.

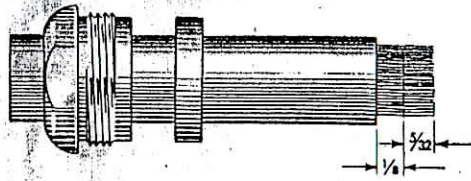
REVISIONS

Sym.	Description	Date	Approval
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Place nut and gasket, with "V" groove toward clamp, over cable and cut off jacket $\frac{9}{32}$ " from end.

STEP 1.

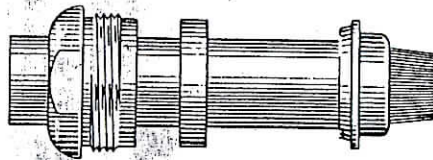


Comb out braid and fold out. Cut off cable dielectric flush $\frac{1}{8}$ " from end of jacket.

STEP 2.

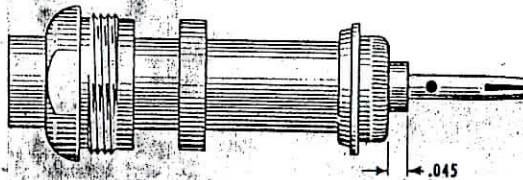
Insert cable and parts into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten nut.

FINAL STEP.



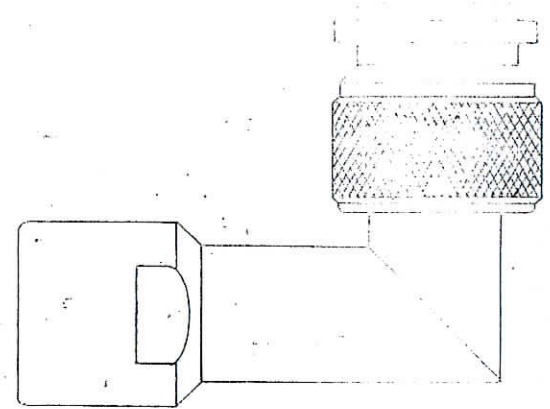
Pull braid wires forward and taper toward center conductor. Place clamp over braid and push back against cable jacket.

STEP 3.



Fold back braid wires as shown, trim to proper length and form over clamp as shown. Solder contact to center conductor.

STEP 4.



UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS DECIMALS ANGLES
 $\pm 1/64$ $\pm .005$ $\pm 1'$

REMOVE ALL BURRS & SHARP EDGES

PLATE:
NICKEL _____
SILVER _____
GOLD _____

ITEM	REQD.	PART NO.	DESCRIPTION	MAT'L	MAT'L SPEC.	UNIT WT.
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LIST OF MATERIAL

DR. SEARS	DATE 9-28-72
CK.	DATE
APPR.	DATE
APPR.	DATE
CUSTOMER APPROVAL	
APPR.	DATE
APPR.	DATE

TITLE

ASS'Y INSTRUCTIONS
FOR
5 - 30 - 14



TED MANUFACTURING CORP.

11415 JOHNSON DRIVE
SHAWNEE, KANSAS

DWG. NO. REV.

7007

SCALE PLATING AREA