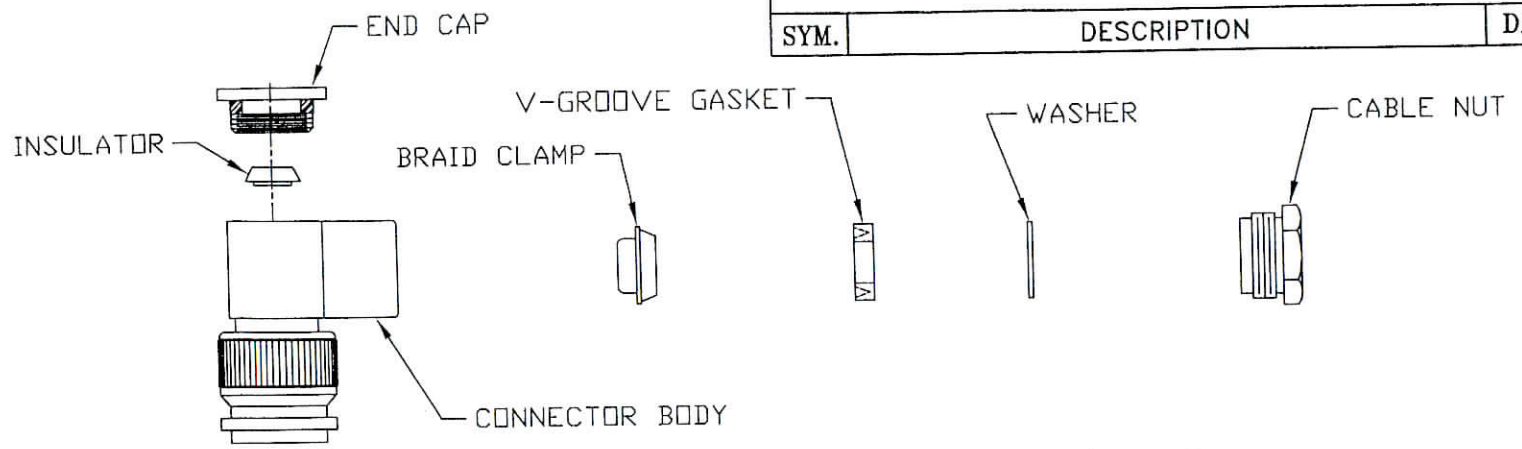
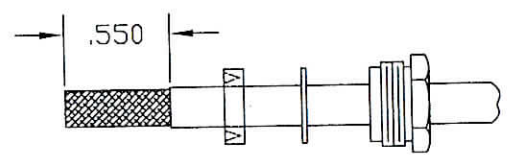


REVISIONS

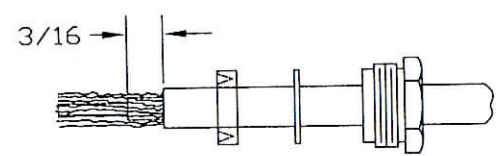
SYM.	DESCRIPTION	DATE	APPROVAL
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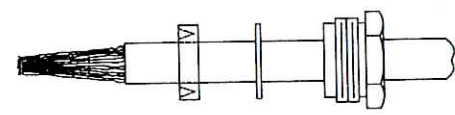
1. Place nut and gasket, with "v" groove toward clamp, over cable and cut jacket to dimension shown.
2. Comb out braid and fold out. Cut cable dielectric to dimensions shown. Tin center conductor, using minimum amount of heat.
3. Pull braid wires forward and taper toward center conductor. Place clamp over braid and push against outer jacket of cable.
4. Fold braid wires as shown, trim to proper length and form over clamp as shown.
5. Insert prepared cable termination into connector body until center conductor is completely into slot of contact, tighten cable nut and solder center conductor. Insert insulator into connector body as shown in upper fig. Insert end cap and tighten completely.



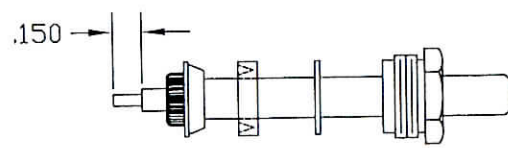
1.



2.



3.



4.



5.

DR. WEISBACH	DATE 4-11-96
CK. SW	DATE 4-11-96
APPR. SW	DATE 4-11-96
APPR. —	DATE —

TITLE ASSEMBLY INSTRUCTIONS	DWG. NO.
	700158

FOR 5-30-602, 5-30-102 & 5-30-102-1.