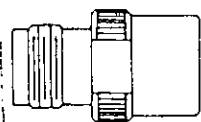


ANY INFORMATION SUPPLIED IN ANY WAY WHICH PERTAINS TO THIS PART SHALL BE TREATED AS PROPRIETARY AND ITS USE OR DISCLOSURE IN WHOLE OR PART FOR PURPOSES OTHER THAN DIRECT FULFILLMENT OF CONTRACTS WITH THIS COMPANY, WITHOUT ITS WRITTEN CONSENT IS PROHIBITED.

REVISIONS			
Sym.	Description	Date	Approval



Connector



Contact

(Male or Female)

Braid Clamp



Washer



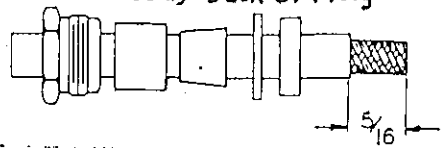
Cable Clamp

Bushing

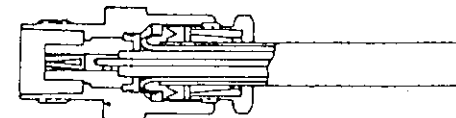


Cable Nut

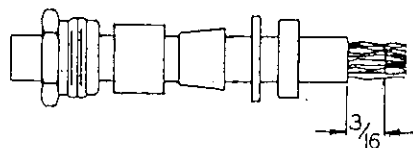
Body Jack or Plug



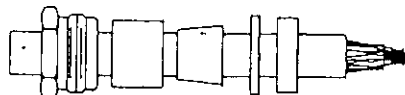
1. Place nut, 2 piece cable clamp, bushing, washer and gasket, with "V" groove toward braid clamp, over cable and cut jacket to dimension shown.



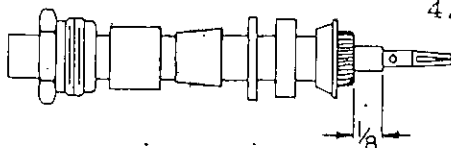
5. Insert prepared cable termination into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten nut.




2. Comb out braid and fold out. Cut cable dielectric to dimension shown. Tin center conductor, using minimum amount of heat.



3. Pull braid wires forward and taper toward center conductor. Place over braid and push back against cable jacket.



4. Fold back braid wires as shown, trim to proper length and form over clamp as shown. Solder contact to center conductor, avoiding excessive heat which might swell cable dielectric.

UNLESS OTHERWISE SPECIFIED	ITEM	REQD.	PART NO.	DESCRIPTION	MAT'L	MAT'L SPEC.	UNIT WT.	
DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES $\pm 1/64$ $\pm .005$ $\pm 1'$ REMOVE ALL BURRS & SHARP EDGES PLATE: NICKEL _____ SILVER _____ GOLD _____	<b>LIST OF MATERIAL</b>							
	DR. SEARS	DATE	2-17-75	<b>TITLE</b>  CABLE ASS'Y INSTRUCTIONS FOR TED 5-20-255 & 5-10-255.				
	CK.	DATE						
	APPR.	DATE						
	APPR.	DATE						
	<b>CUSTOMER APPROVAL</b>							
	APPR.	DATE						
	APPR.	DATE						
					SCALE	PLATING AREA		
					 <b>TED MANUFACTURING CORP.</b> 11415 JOHNSON DRIVE SHAWNEE, KANSAS			
<b>DWG. NO.</b>						<b>REV.</b>		
70090-2						A		