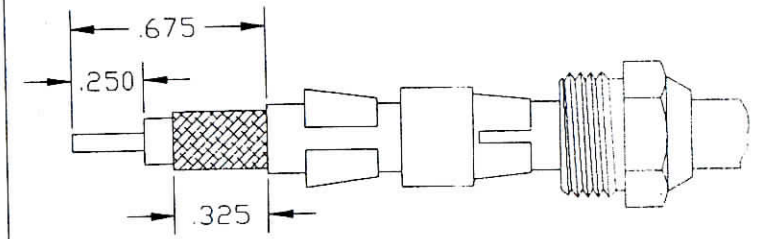
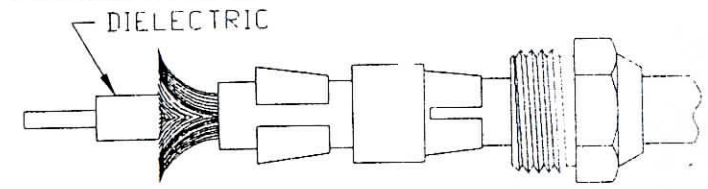


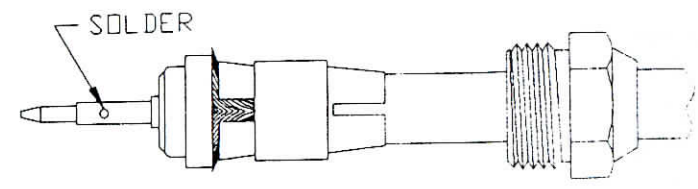
1. Place cable nut, bushing and braid clamp over outer jacket as shown. Trim cable jacket, shielding and dielectric to dimensions shown. Twist center conductor strands, lightly tin.



2. Fold back outer braid, cut off foil and flare out inner shield to exposed dielectric.



3. Slide contact assembly over inner dielectric and center conductor. Make certain center conductor is visible through hole and contact assembly is pushed on cable as far possible. Solder this assembly as shown. Smooth shielding over crimp barrel of contact ass'y and slide braid clamp over shielding as far as possible. Compress braid clamp, slide bushing over clamp and insert finished cable assembly into connector. Slide cable nut forward and tighten.



DIMENSIONS ARE IN INCHES  
TOLERANCES ON  
FRACTIONS DECIMALS ANGLES  
±1/64 ±.005 ±1'

REMOVE ALL BURRS &  
SHARP EDGES

PLATE:  
NICKEL -----  
SILVER -----  
GOLD -----

DR. WEISBACH	DATE 6-4-93
CK.	DATE
APPR. <i>SWX</i>	DATE 6-4-93
APPR.	DATE
CUSTOMER APPROVAL	
APPR.	DATE
APPR.	DATE

LIST OF MATERIAL

TITLE

CABLE ASSEMBLY

SCALE

PLATING AREA

**TED**

TED MANUFACTURING CORP.  
11415 JOHNSON DRIVE  
SHAWNEE, KANSAS

DWG. NO. 700140

REV