

Place nut and gasket, with "V" groove toward clamp, over cable and cut jacket to dimension shown.

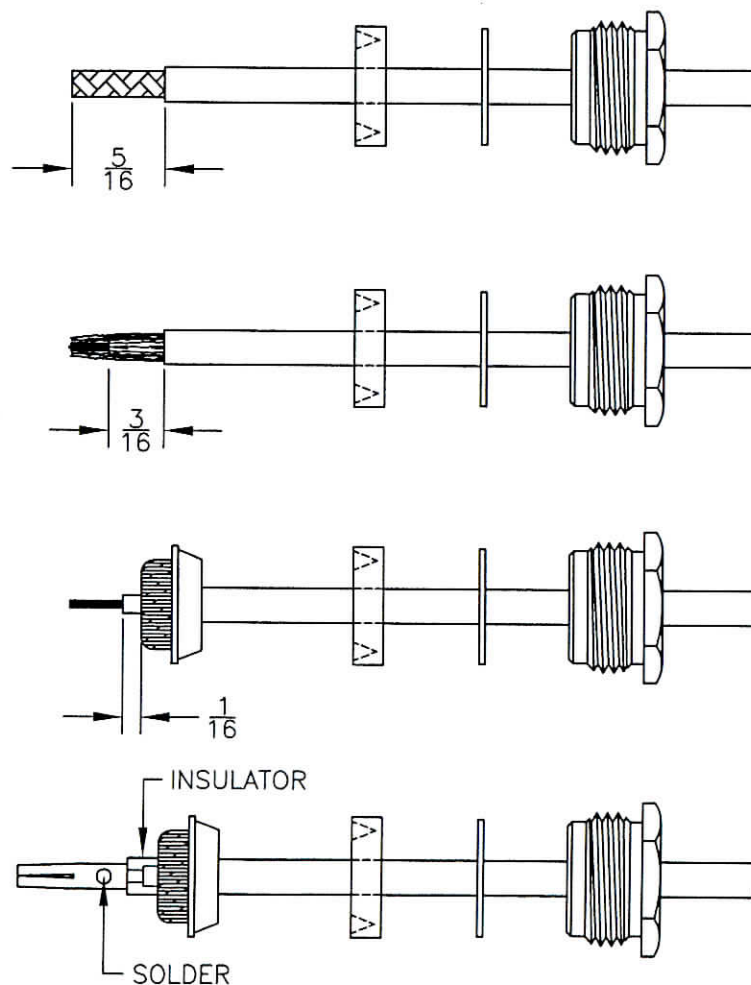
Comb out braid and fold out. Cut cable dielectric to dimension. Tin center conductor, using minimum amount of heat.

Pull braid wires forward and taper toward center conductor. Place clamp over braid and push back against cable jacket.

Fold back braid wires as shown, trim to proper length and form over clamp as shown.

Slide insulator over dielectric, and slide contact over center conductor until it butts up against the insulator and solder as shown.

Insert prepared cable termination into connector body. Make sure sharp edge of clamp seats properly in gasket. Tighten cable nut.



ASSEMBLY INSTRUCTIONS FOR 4-50-101

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