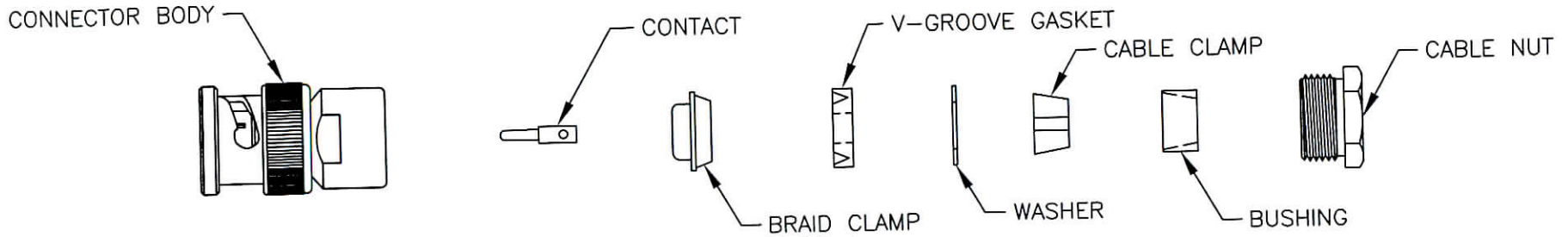
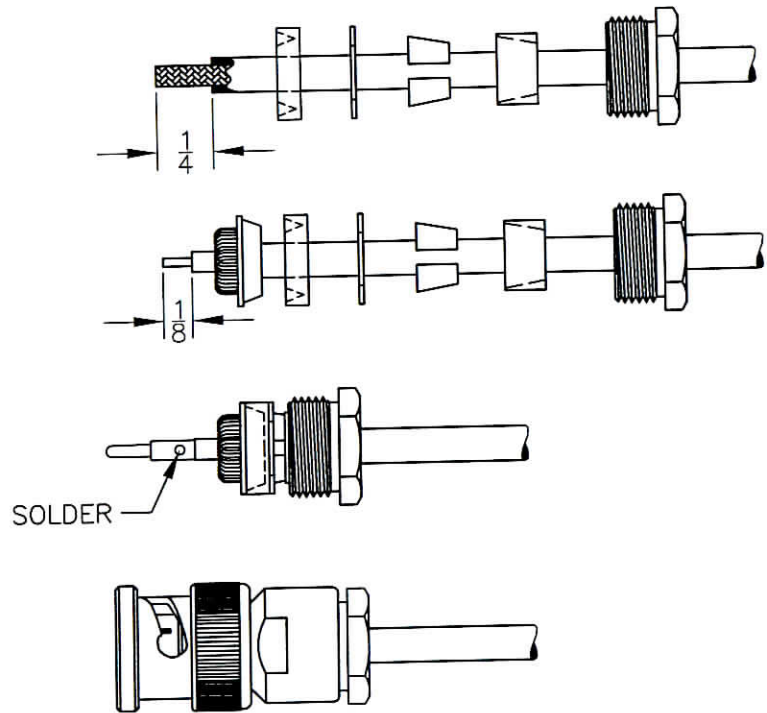


REVISIONS			
SYM.	DESCRIPTION	DATE	APPROVAL
A		1/2/15	SW



1. Layout and identify all parts as shown above. Cut cable off square do not deform.
2. Slide cable nut, busing, cable clamp, washer and v-groove gasket over cable and trim cable to dimension shown.
3. Slide braid clamp over braid until inner shoulder of clamp is seated against outer jacket. Fold braid over clamp and trim off excess even with the large diameter of clamp. Trim the center conductor to dimension shown.
4. Slide v-groove gasket, washer, cable clamp, bushing and cable nut forward as shown. Slip the contact onto the center conductor, and with the shoulder of contact seated against the dielectric, solder as shown.
5. Insert the finished cable assembly into connector body and tighten



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE BEFORE PLATE. DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ± .010 DECIMALS XXX ± .005 ANGLES ± REMOVE ALL BURRS & SHARP EDGES THREADS: PLATING ALLOWANCES ARE .0002 MIN. .0003 MAX.	DR. WEISBACH	DATE 1-2-15	TITLE CABLE ASS'Y FOR 4-10-174	MAT'L	MAT'L SPEC.
	APPR. SW	DATE 1-2-15		TED MANUFACTURING. CORP. 11415 JOHNSON DRIVE SHAWNEE, KANSAS	
				DWG. NO. 700243	REV. A
	PLATING AREA: 0.000				